

# Simultaneous Shape Reconstruction and Force Estimation of Soft Bending Actuators Using Distributed Inductive Curvature Sensor

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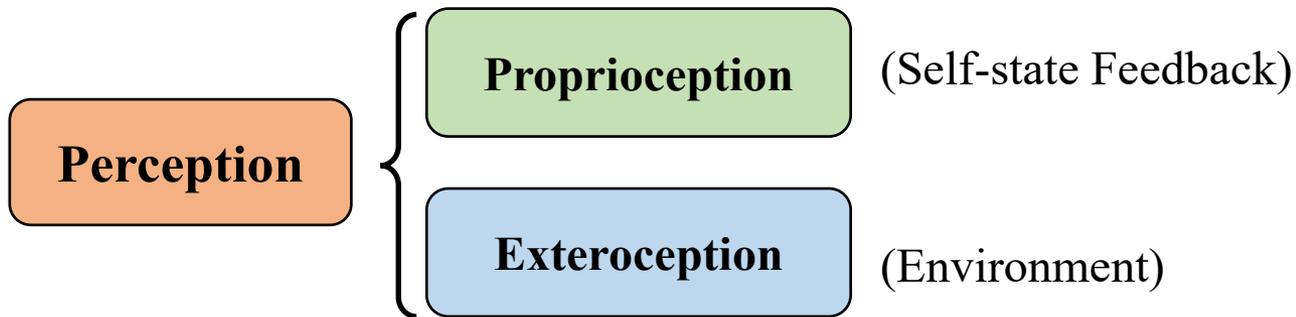
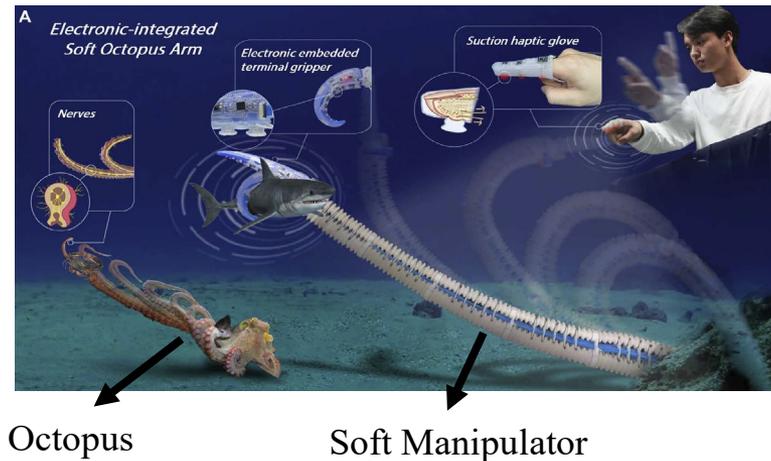


# Background of Soft Robots

## Research Trend

Equip soft robots with **biological intelligence** to interact with the environment.

Examples <sup>1</sup>



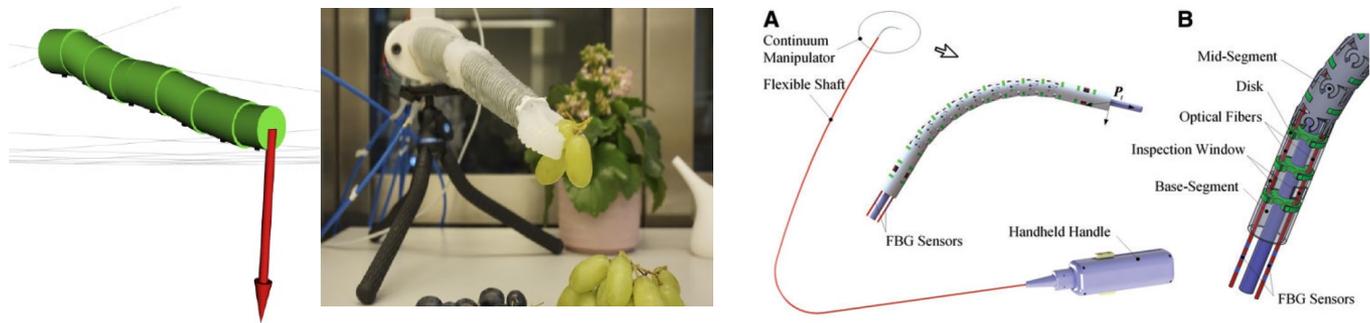
<sup>1</sup> Z. Xie et al., “Octopus-inspired sensorized soft arm for environmental interaction,” *Science Robotics*, 2023.

# Perception System of Soft Robots

## Challenges

- ❑ Flexible and Stretchable
- ❑ Infinite degrees of freedom
- ❑ Undesired external sensors

## Related Work <sup>2-3</sup>



## Goal

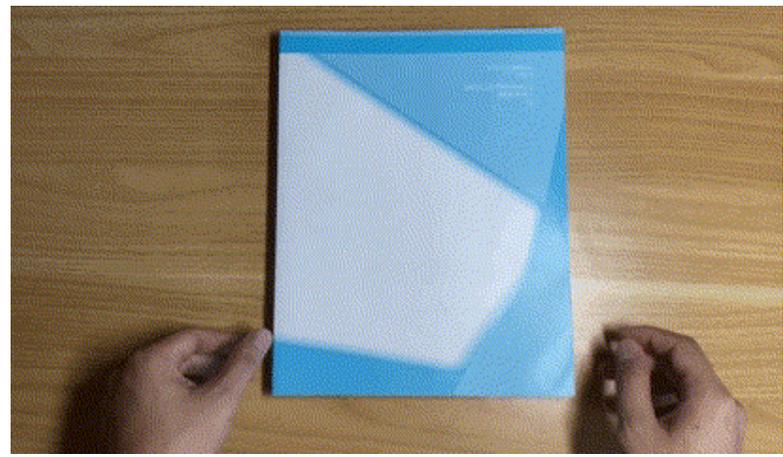
**Simultaneous high-resolution** shape sensing and **accurate** external force estimation using **only a proprioceptive sensor**.

<sup>2</sup> Y. Toshimitsu, K. W. Wong, T. Buchner, and R. Katzschmann, "SoPrA: Fabrication and Dynamical Modeling of a Scalable Soft Continuum Robotic Arm with Integrated Proprioceptive Sensing," in *2021 IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS)*.

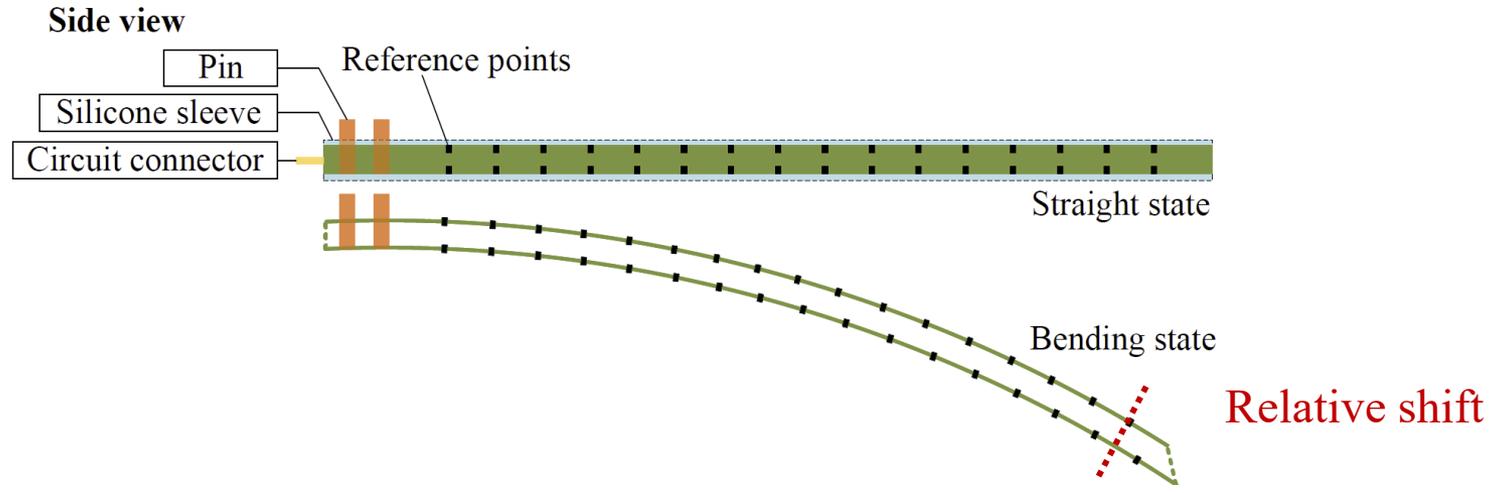
<sup>3</sup> A. Gao, N. Liu, M. Shen, M. E.M.K. Abdelaziz, B. Temelkuran, and G.-Z. Yang, "Laser-Profiled Continuum Robot with Integrated Tension Sensing for Simultaneous Shape and Tip Force Estimation," *Soft Robotics*, vol. 7, no. 4, pp. 421–443, Aug. 2020.

# Sensor Concept

## ❑ Sensor principle



## ❑ Proposed shape sensor



# Distributed Inductive Curvature Sensor

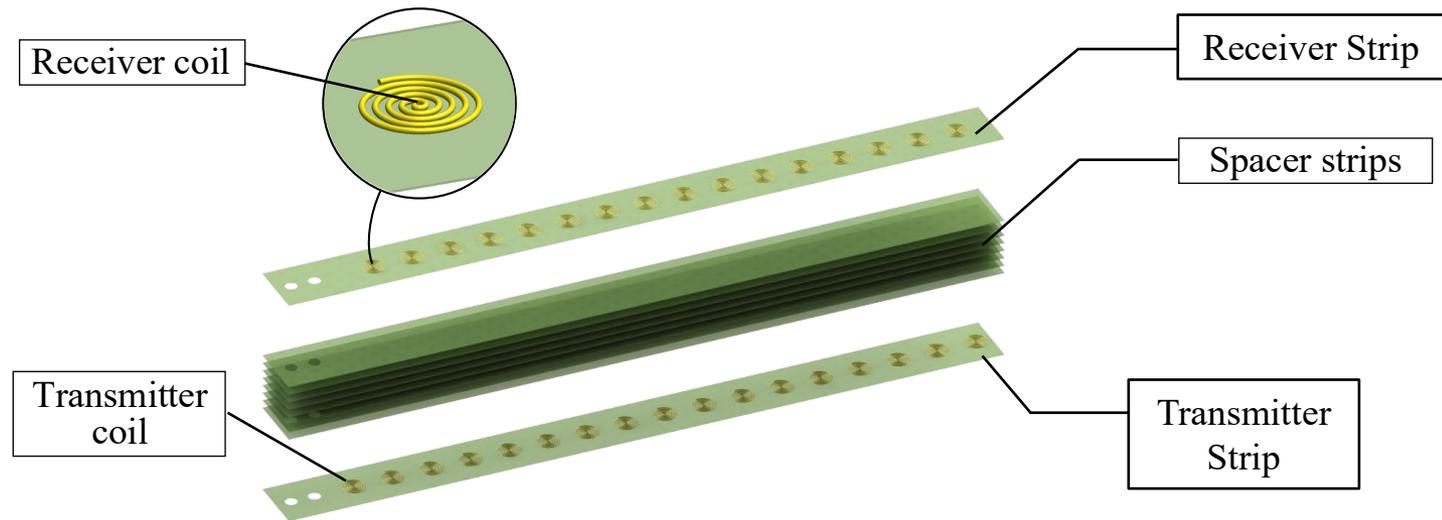
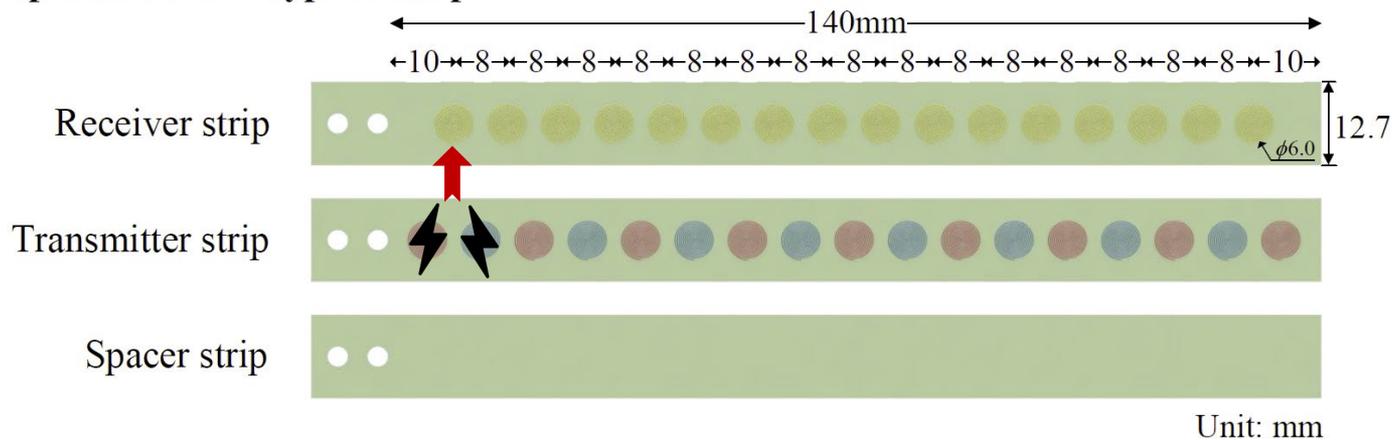


Figure: Sensor structure

## Top view of each type of strip



# Distributed Inductive Curvature Sensor



Figure: Sensor Prototype

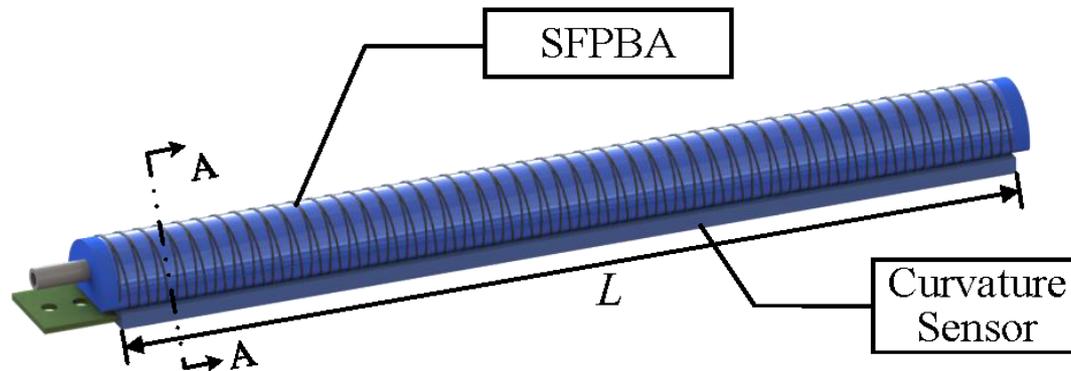
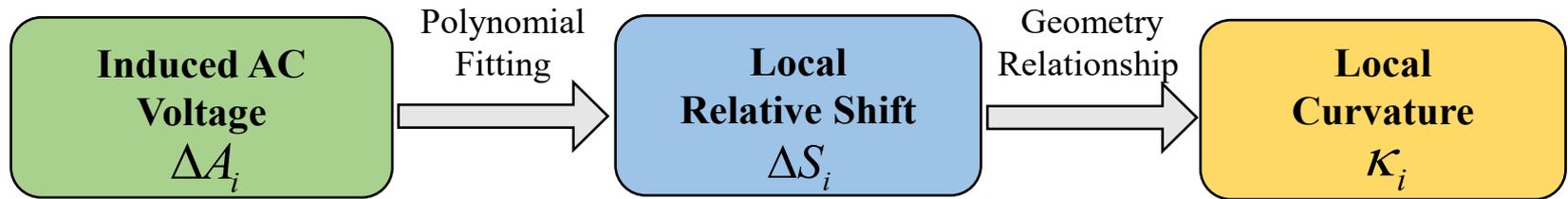
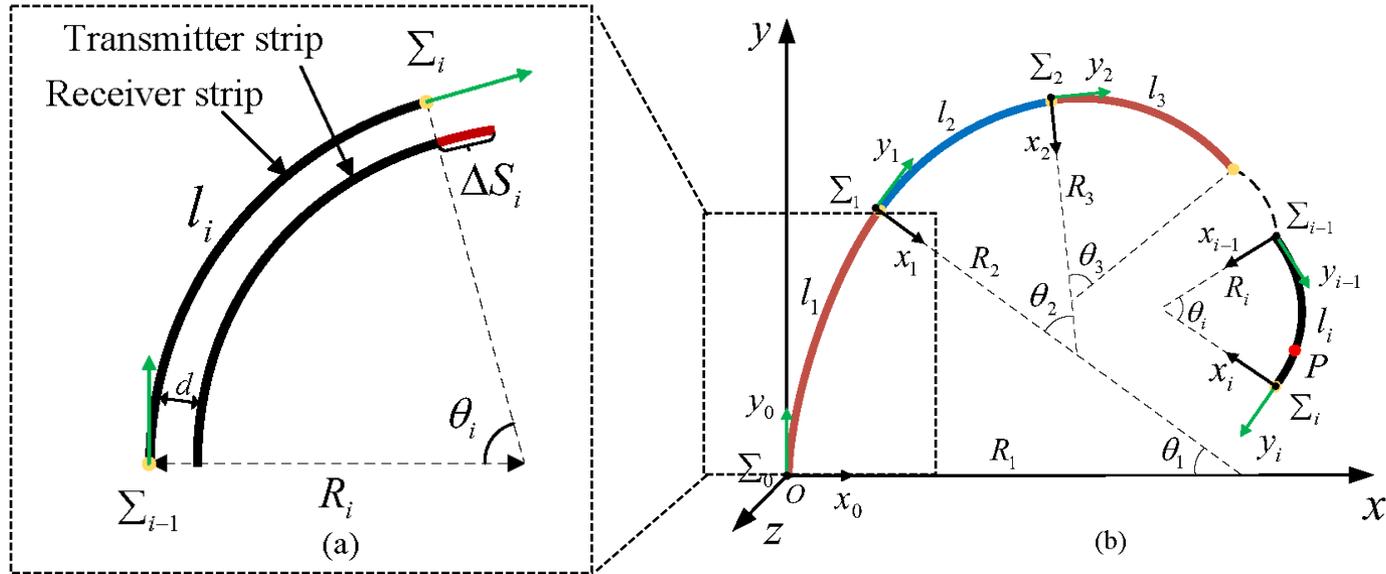


Figure: Assembling with soft fiber-reinforced pneumatic bending actuator (SFPBA)

# Shape Reconstruction Algorithm

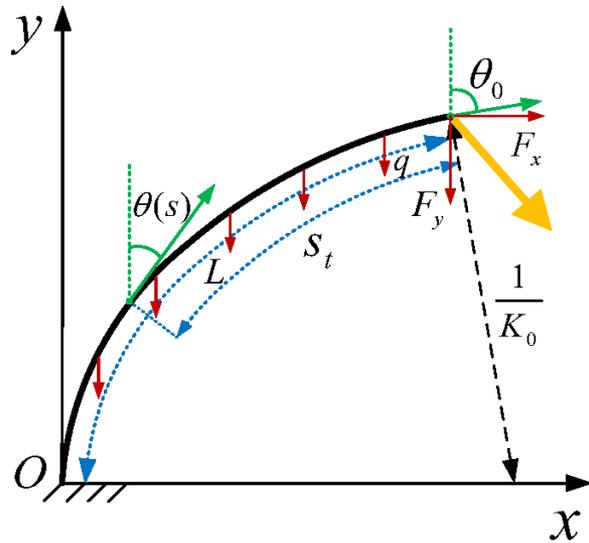


□ P in the inertial frame  $\Sigma_0$  :

$$\begin{bmatrix} p^0(s) \\ 1 \end{bmatrix} = T_1^0(\theta_1) \cdot T_2^1(\theta_2) \cdots T_{i-1}^{i-2}(\theta_{i-1}) \cdot \begin{bmatrix} p^{i-1}(s) \\ 1 \end{bmatrix} \quad (1)$$

# Modeling of Bending Actuator with External Force

□ Euler-Bernoulli beam theory for curved cantilever

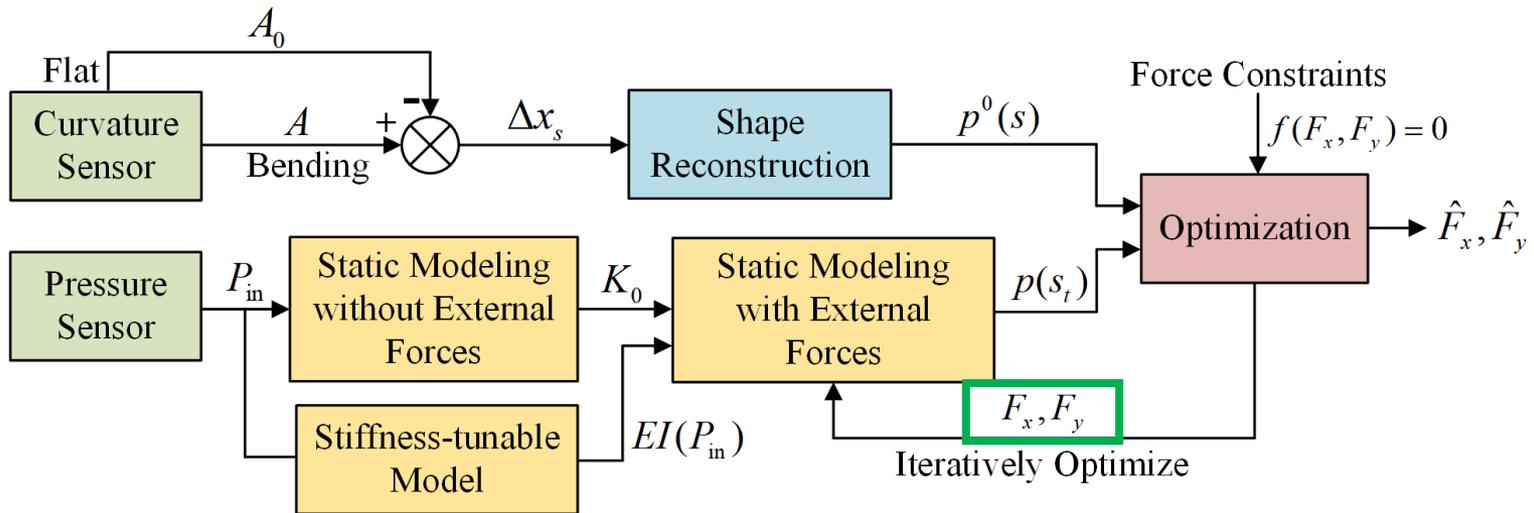


$$\left\{ \begin{aligned} EI \left( \frac{d^2(\theta(s_t))}{ds_t^2} \right) + F_x \cos(\theta(s_t)) + F_y \sin(\theta(s_t)) + qs_t \sin(\theta(s_t)) &= 0 \\ \text{B.C. } \theta(L) = 0, \quad \frac{d\theta(0)}{ds_t} &= -K_0 \end{aligned} \right. \quad (4)$$

Integrate for shape:

$$\left\{ \begin{aligned} x(s_t) &= \int_L^{s_t} \sin(\theta(\tau)) d\tau \\ y(s_t) &= \int_L^{s_t} \cos(\theta(\tau)) d\tau \\ p(s_t) &= [x(s_t) \quad y(s_t) \quad 0]^T \end{aligned} \right. \quad (5)$$

# Force Estimation Algorithm

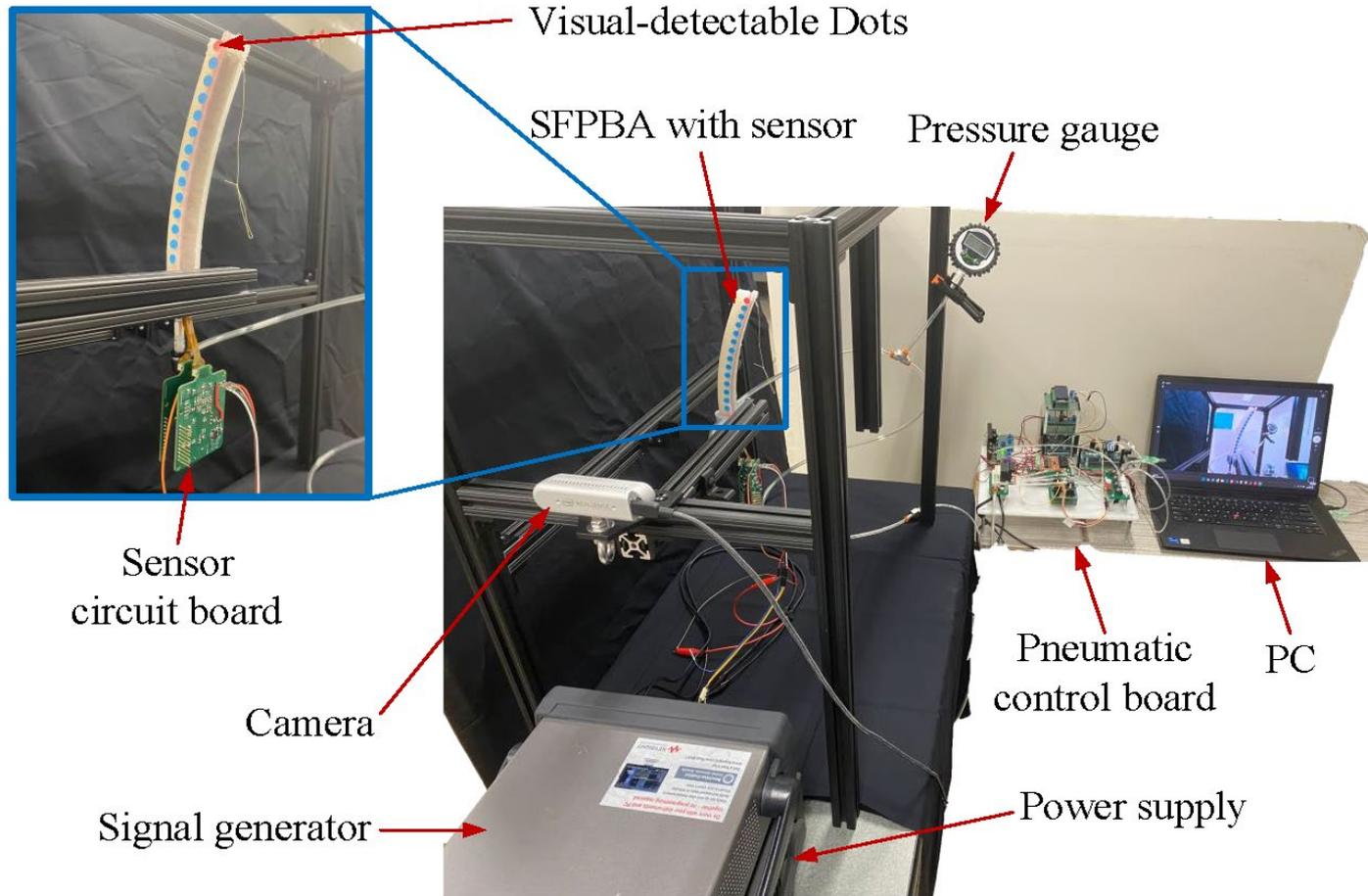


□ Model-based optimization:

$$\begin{aligned}
 (\hat{F}_x, \hat{F}_y) &= \arg \min_{F_x, F_y} \int_0^L \left( \|p^0(s) - p(s_t)\| \right)^2 ds, \\
 \text{s.t. } & f(F_x, F_y) = 0
 \end{aligned} \tag{6}$$

where  $f(F_x, F_y) = 0$  captures constraints for practical application (Payload/Contact)

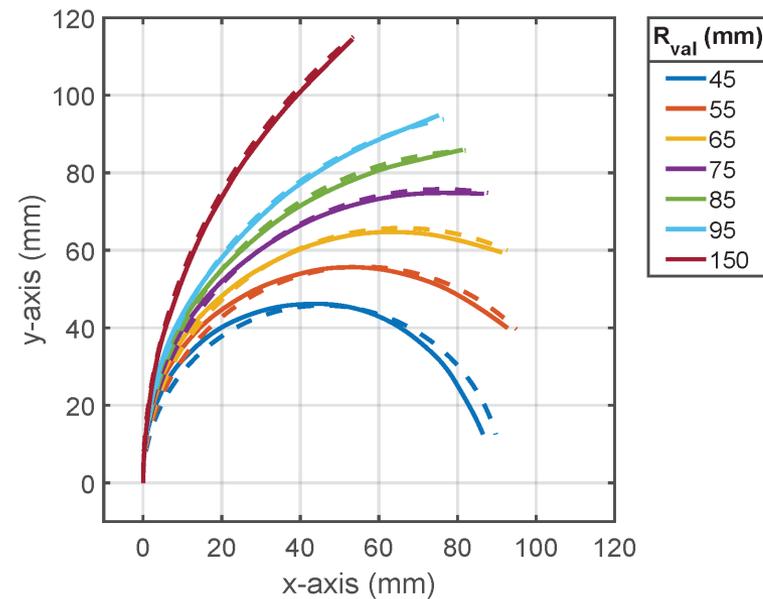
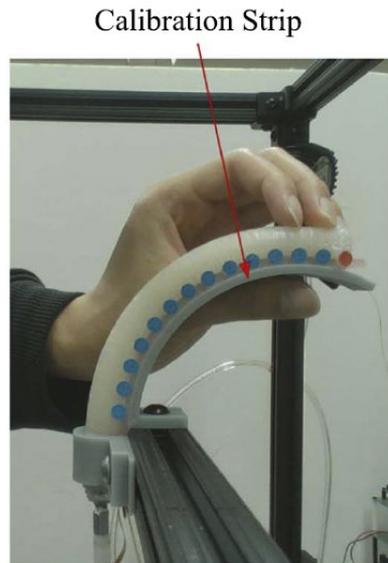
# Experimental Setup



# Results on Shape Reconstruction

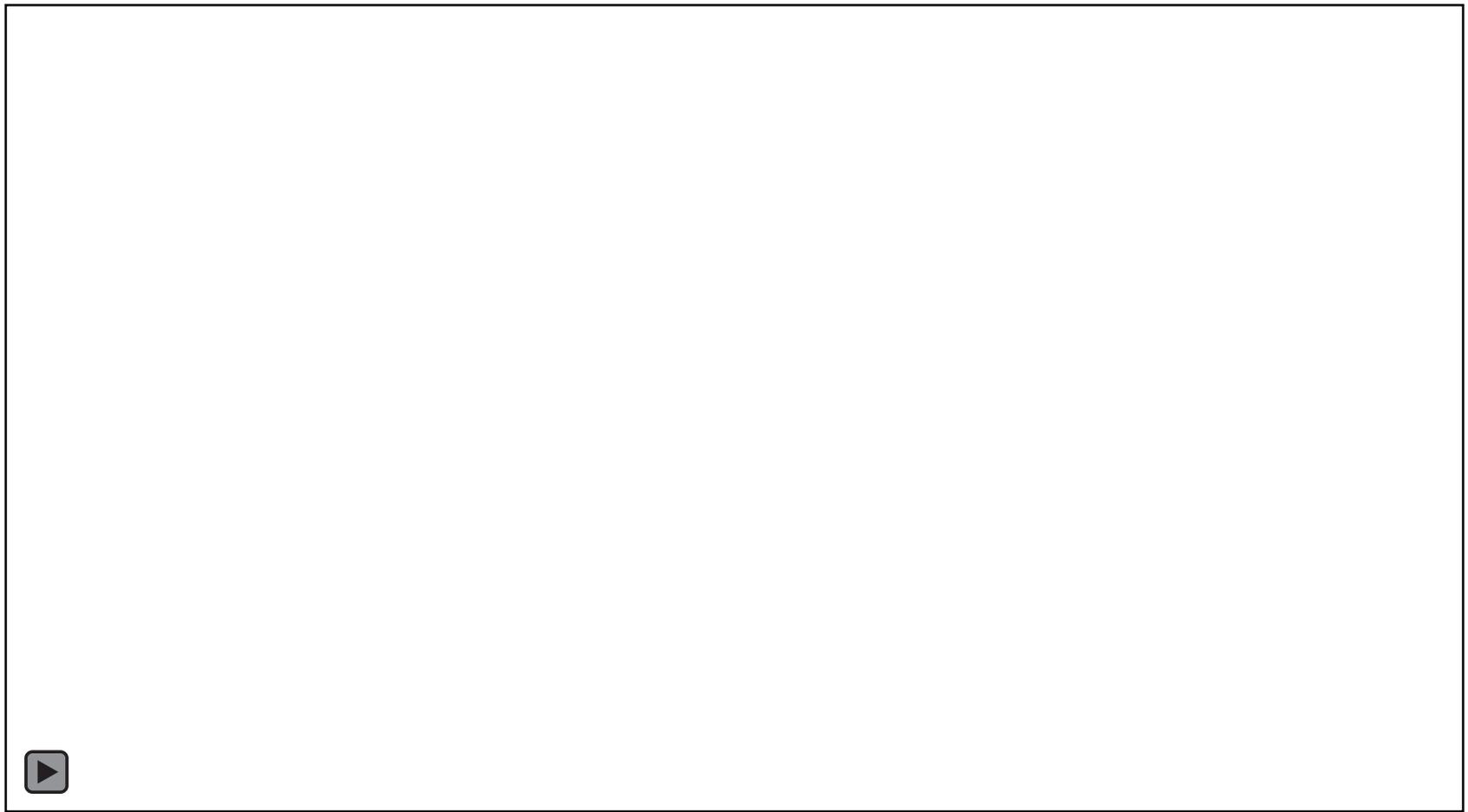
## □ Calibration for Voltage-Shift-Curvature Mapping

$$\delta\kappa = 0.65\% \pm 0.58\% \quad (\delta p)_{\max} = 1.59\% \pm 0.72\%$$

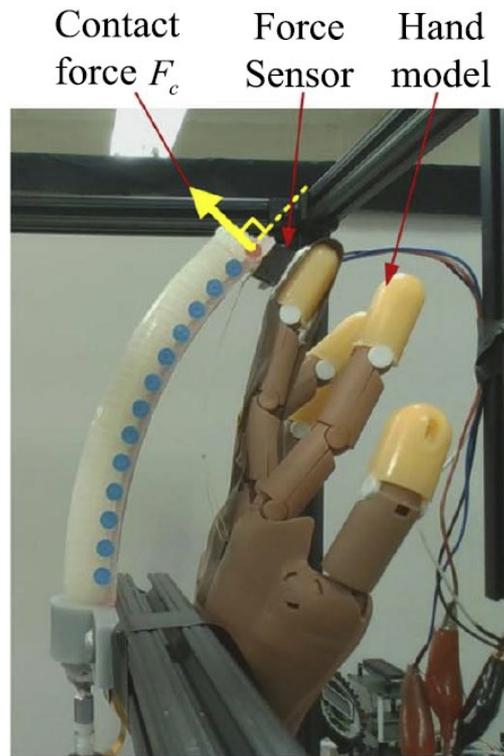


## □ Real-time at a minimum frequency of 35 Hz

# Demonstration on Shape Reconstruction



# Results on Contact Force Estimation



□ Constraints:  $f(F_x, F_y) = F_x \sin(\theta_0) + F_y \cos(\theta_0) = 0$

# Demonstration on Contact Force



# Results on Contact Force Estimation

## □ Contact force estimation error

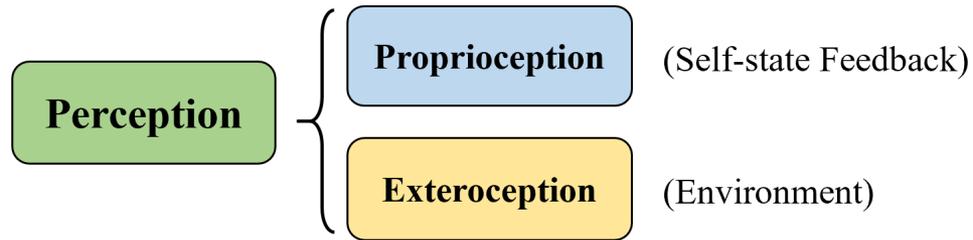
TABLE II  
COMPARISON OF MEAN ERRORS (%) IN CONTACT FORCE ESTIMATION WITH  
AND WITHOUT GEOMETRIC CONSTRAINT

| Force Range (N)    | Without Constraint |             |             | With Constraint |             |             |
|--------------------|--------------------|-------------|-------------|-----------------|-------------|-------------|
|                    | $\hat{F}_x$        | $\hat{F}_y$ | $\hat{F}_c$ | $\hat{F}_x$     | $\hat{F}_y$ | $\hat{F}_c$ |
| 0–0.1              | 4.13               | 2.93        | 4.27        | 1.57            | 3.91        | 2.61        |
| 0.1–0.2            | 8.13               | 2.51        | 4.40        | 3.02            | 3.43        | 1.35        |
| 0.2–0.3            | 17.70              | 13.18       | 9.04        | 7.42            | 4.29        | 7.52        |
| 0.3–0.4            | 6.29               | 42.95       | 12.19       | 9.15            | 21.01       | 8.17        |
| Mean of Full Range | 14.90              | 12.91       | 7.21        | 5.15            | 6.77        | 4.86        |

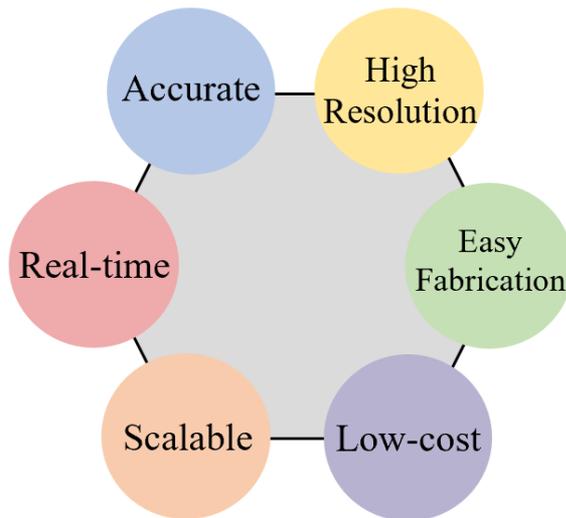
## □ Package into integrated App using Matlab *App Designer*

# Conclusion

A high-fidelity perception system for soft robots



□ A novel distributed inductive curvature sensor



□ Efficient model-based force estimation

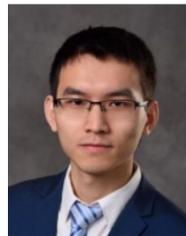
# Future Work

1. Develop control algorithms based on continuous shape feedback
2. 3D shape extension

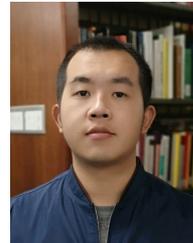
## *Acknowledgements:*



Lei Peng



Dr. Hongyang Shi



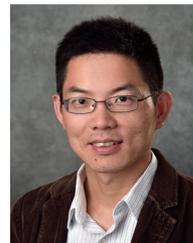
Xinda Qi



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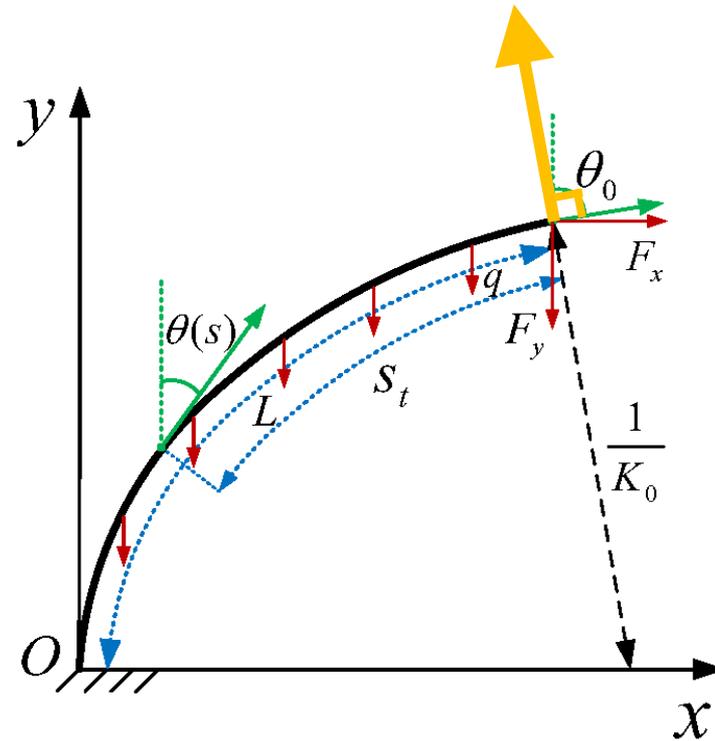
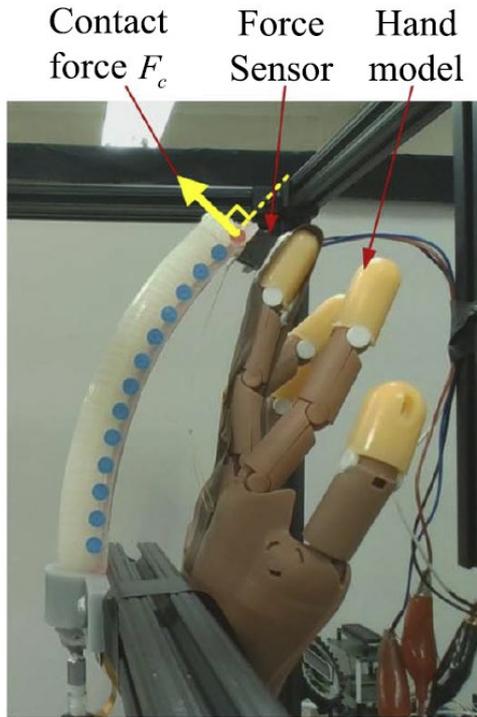


Dr. Xiaobo Tan

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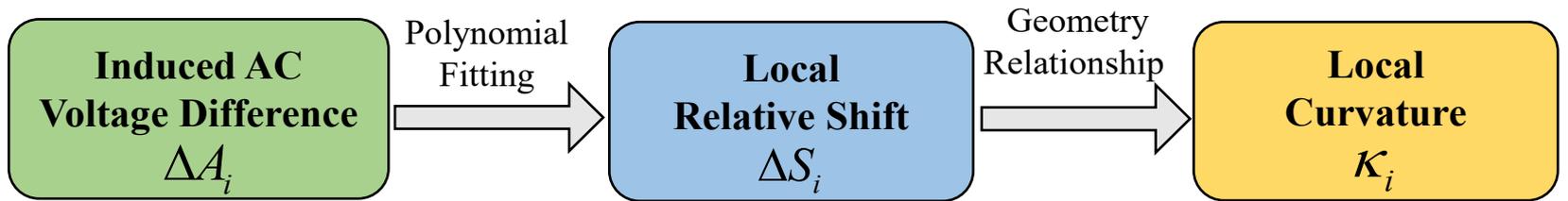
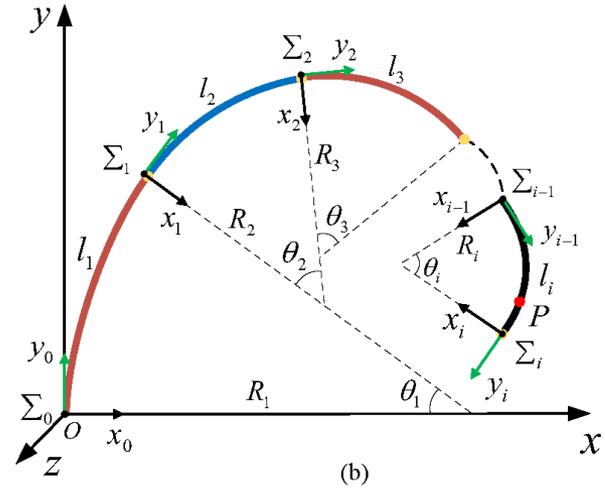
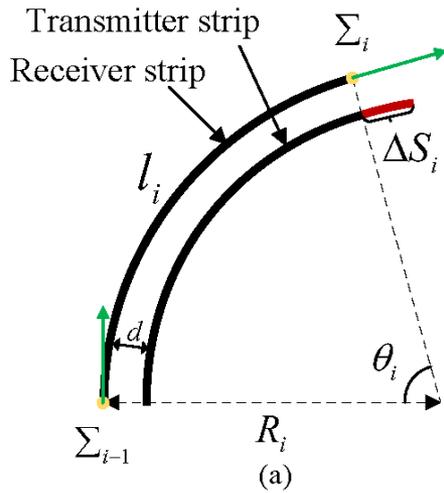


# Results on Contact Force Estimation



□ Constraints:  $f(F_x, F_y) = F_x \sin(\theta_0) + F_y \cos(\theta_0) = 0$

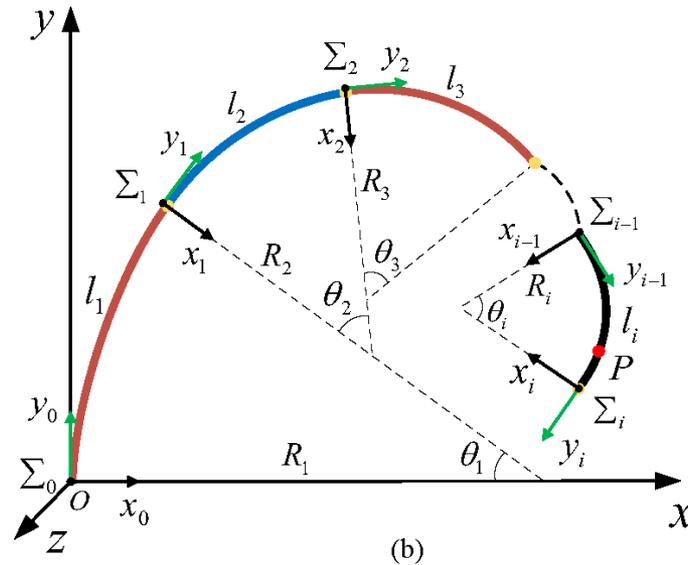
# Shape Reconstruction Algorithm



□ Voltage-Shift-Curvature Mapping:

$$S_i = \begin{cases} f_{\text{odd}}(\Delta A_i) = \sum_{k=0}^n a_k (\Delta A_i)^k, & i \text{ is odd,} \\ f_{\text{even}}(\Delta A_i) = \sum_{k=0}^n b_k (\Delta A_i)^k, & i \text{ is even,} \end{cases} \quad \& \quad \kappa_i = \frac{\Delta S_i}{dl_i} \quad (1)$$

# Shape Reconstruction Algorithm



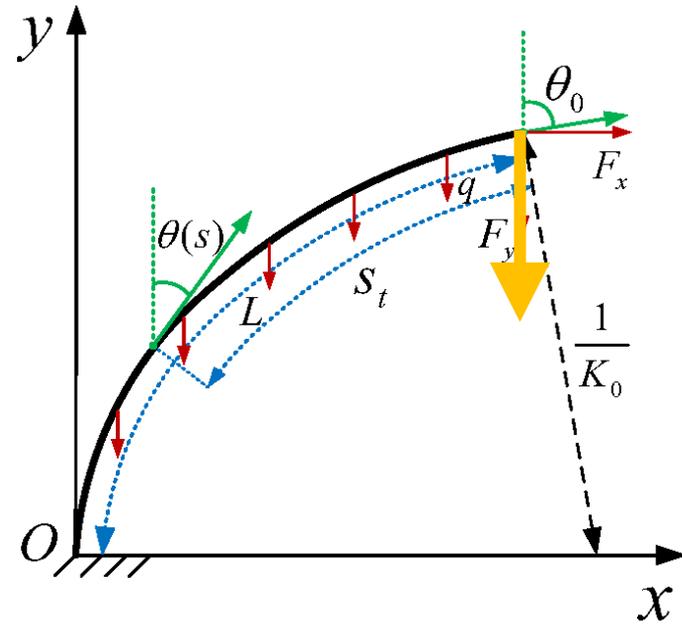
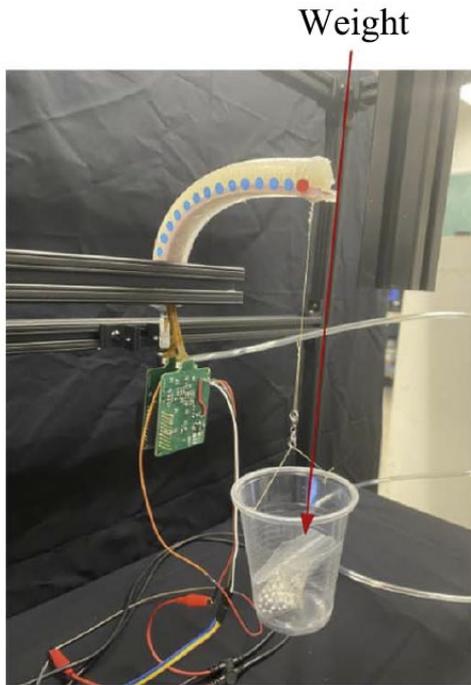
□ The homogeneous transformation matrix mapping from  $\Sigma_{i-1}$  to  $\Sigma_i$ :

$$T_i^{i-1}(\theta_i) = \begin{bmatrix} R_z(-\theta_i) & p_i^{i-1}(\theta_i) \\ 0 & 1 \end{bmatrix} \quad (2)$$

□ P in the inertial frame  $\Sigma_0$ :

$$\begin{bmatrix} p^0(s) \\ 1 \end{bmatrix} = T_1^0(\theta_1) \cdot T_2^1(\theta_2) \cdots T_{i-1}^{i-2}(\theta_{i-1}) \cdot \begin{bmatrix} p^{i-1}(s) \\ 1 \end{bmatrix} \quad (3)$$

# Results on Tip Load Estimation



□ Constraints:

$$f(F_x, F_y) = F_x = 0$$

# Demonstration on Tip Loads



- Tip loads estimation error: 0~0.3N 11.9%  
0~0.2N 5.49%